

**Technical Datasheet****5½ in 17 lb/ft L80 Type 1 (API 5CT)**

Clearance: Standard Bevel: 45°

**PIPE BODY CHARACTERISTICS**

Nominal OD	5.500 in
Nominal ID	4.892 in
Min. Yield Strength	80 ksi
Nominal Wall Thickness	0.304 in
Minimum Wall Thickness	87.5 %
Drift	4.767 in

**CONNECTION PROPERTIES**

Coupling OD (nominal)	6.006 in
Coupling ID (nominal)	4.825 in
Make-up Loss	4.535 in
Coupling Length	10.472 in
Tension Efficiency	100 % of pipe
Compression Efficiency	100 % of pipe
Internal Pressure Efficiency	100 % of pipe
External Pressure Efficiency	100 % of pipe

**CONNECTION PERFORMANCE**

Tensile Yield Load	397 klb
Compression Yield Load	397 klb
Internal Yield Pressure	7 740 psi
External Pressure Resistance	6 290 psi
Max. Bending with Sealability	48 °/100 ft
Max. Structural Bending	67 °/100 ft
Max. Load on Coupling Face	212 klb

**TORQUE VALUES**

Minimum Make-up torque	6 790 ft-lb
Optimum Make-up torque	7 550 ft-lb
Maximum Make-up torque	8 300 ft-lb
Minimum Shoulder Torque	380 ft-lb
Maximum Shoulder Torque	5 280 ft-lb
Maximum Operational Torque	9 140 ft-lb

**Box end finish: Cu-Plating Pin end finish: As machined Lubrication: API-Modified**